Partnership. With Guarantee.

Steel ball valves with pneumatic rotary actuator Series BA233

Design type	Actuator: Piston actuator with 2 opposing pistons, elastic sealing, actuator in all details in accordance with ISO 5211 or according to NAMUR recommendations, End positions adjustable on both sides +/-5° Ball valve: Shut-off valve with floating ball
Function	available in double-acting or single-acting Version
Connection	G3/8"... G11/2" according to ISO228/1 or rather 12L...42L and 14S...38S after EN ISO 8434-1 (DIN 2353)
Materials Standard version	Actuator: Hard anodized aluminium, Pinion, nickel-plated steel, Piston guide POM, Seals NBR Ball valve: Housing Zinc-plated steel, Ball Steel, Ball seal POM, Spindle seal NBR
Application range	Fluids of group 2 according to PED 2014/68/EU that do not attack the materials used.
Medium temperature	-20...+100°C
Ambient temperature	-20...+85°C
Operating pressure	0bar up to Operating pressure according to table
Control medium	filtered and lubricated or non-lubricated compressed air
Control pressure	5,5...8bar, Adaptation to lower pilot pressures available on request
Mounting type	Installation in rigid piping system
Mounting position	any
Special version	Pinion in stainless steel, ATEX, Ambient temperature from -20...+150°C on request
Accessories	assembled manual, pneumatic or electric control valve electrical end position feedback, Positioner in I/P or P/P Version Adjustment of the switching speed
Ordering note	When ordering, please also specify control pressure, operating medium, operating pressure and operating temperature.
Application note	The pressure and temperature specifications are maximum values for normal conditions, for lubricating or non-degreasing media. Degreasing media in particular reduce the specified values and increase the required torque. For these special cases, we recommend prior consultation. When selecting the valve, the lowest control pressure occurring in the system must be taken as the basis.

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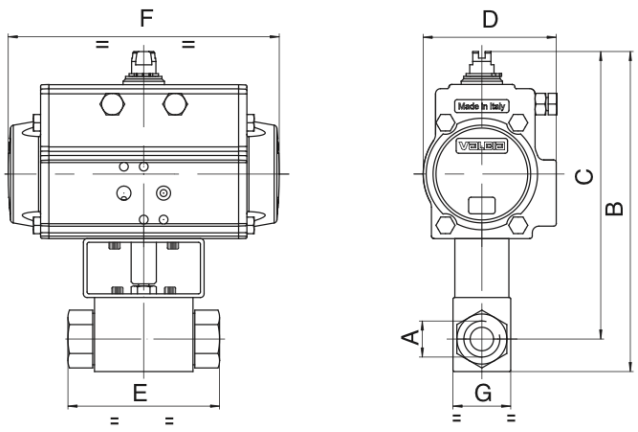
Dimensions



Ball valves with double-acting rotary actuator

Connection A	Nominal size DN[mm]	max. Operating pressure [bar]	B	C	D	E	F	G	Actuator type	Weight [approx. kg]	Type
G3/8"	10	500	201	183,5	80,5	72	164	32	PAD063	2,5	BA233-38-D0
G1/2"	13	500	221	202	94,5	83	210	35	PAD075	3,7	BA233-12-D0
G3/4"	20	420	262	237,5	106	95	240,5	49	PAD085	5,8	BA233-34-D0
G1"	25	350	270	240,5	106	113	240,5	58	PAD085	6,5	BA233-10-D0
G11/4"	25	350	270	240,5	106	120	240,5	58	PAD085	6,7	BA233-114-D0
G11/2"	25	350	270	240,5	106	130	240,5	58	PAD085	7,0	BA233-112-D0

Ball valves with single-acting rotary actuator

Connection A	Nominal size DN[mm]	max. Operating pressure [bar]	B	C	D	E	F	G	Actuator type	Weight [approx. kg]	Type
G3/8"	10	500	256	238,5	123	72	275	32	PAS1005	8,0	BA233-38-S0
G1/2"	13	500	258	239	123	83	275	35	PAS1005	8,1	BA233-12-S0
G3/4"	20	420	321,5	297	148	95	372	49	PAS1255	16,10	BA233-34-S0
G1"	25	350	329,5	300	148	113	372	58	PAS1255	16,8	BA233-10-S0
G11/4"	25	350	329,5	300	148	120	372	58	PAS1255	16,9	BA233-114-S0
G11/2"	25	350	329,5	300	148	130	372	58	PAS1255	17,2	BA233-112-S0

Single-acting actuators are supplied spring-closing (NC) unless otherwise ordered.

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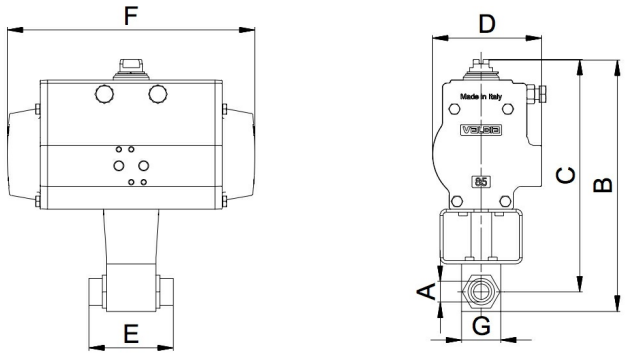

Ball valves with double-acting rotary actuator

Connection A	Nominal size DN[mm]	max. Operating pressure [bar]	B	C	D	E	F	G	Actuator type	Weight [approx. kg]	Type
12L/M18X1,5	10	500	201	183,5	80,5	74	164	32	PAD063	2,5	BA233-12L-D0
15L/M22X1,5	13	500	221	202	94,5	82	210	35	PAD075	3,7	BA233-15L-D0
18L/M26X1,5	13	500	221	202	94,5	82	210	35	PAD075	3,7	BA233-18L-D0
18L/M26X1,5	15	420	237	218	94,5	82	210	38	PAD075	3,8	BA233-18L-D0-01
22L/M30X2	20	420	262	237,5	106	101	240,5	49	PAD085	5,7	BA233-22L-D0
28L/M36X2	25	350	270	240,5	106	108	240,5	58	PAD085	6,4	BA233-28L-D0
35L/M45X2	25	350	270	240,5	106	112	240,5	58	PAD085	6,5	BA233-35L-D0
42L/M552X2	25	350	270	240,5	106	112	240,5	58	PAD085	6,7	BA233-42L-D0
14S/M22X1,5	10	500	201	183,5	80,5	80	164	32	PAD063	2,5	BA233-14S-D0
16S/M24X1,5	13	500	221	202	94,5	86	210	35	PAD075	3,7	BA233-16S-D0
20S/M30X2	13	500	221	202	94,5	90	210	35	PAD075	3,7	BA233-20S-D0
20S/M30X2	15	420	264	245	94,5	90	210	38	PAD075	3,8	BA233-20S-D0-01
25S/M36X2	20	420	262	237,5	106	109	240,5	49	PAD085	5,8	BA233-25S-D0
30S/M42X2	25	350	270	240,5	106	120	240,5	58	PAD085	6,5	BA233-30S-D0
38S/M52X2	25	350	270	240,5	106	124	240,5	58	PAD085	6,7	BA233-38S-D0

Ball valves with single-acting rotary actuator

Connection A	Nominal size DN[mm]	max. Operating pressure [bar]	B	C	D	E	F	G	Actuator type	Weight [approx. kg]	Type
12L/M18X1,5	10	500	256	238,5	123	74	275	32	PAS1005	7,8	BA233-12L-S0
15L/M22X1,5	13	500	258	239	123	82	275	35	PAS1005	7,9	BA233-15L-S0
18L/M26X1,5	13	500	258	239	123	82	275	35	PAS1005	7,9	BA233-18L-S0
18L/M26X1,5	15	420	300,5	281,5	137	82	333	38	PAS1155	12,7	BA233-18L-S0-01
22L/M30X2	20	420	321,5	297	148	101	372	49	PAS1255	16,1	BA233-22L-S0
28L/M36X2	25	350	329,5	300	148	108	372	58	PAS1255	16,6	BA233-28L-S0
35L/M45X2	25	350	329,5	300	148	112	372	58	PAS1255	16,7	BA233-35L-S0
42L/M552X2	25	350	329,5	300	148	112	372	58	PAS1255	16,9	BA233-42L-S0
14S/M22X1,5	10	500	256	238,5	123	80	275	32	PAS1005	7,8	BA233-14S-S0
16S/M24X1,5	13	500	258	240,5	123	86	275	35	PAS1005	7,9	BA233-16S-S0
20S/M30X2	13	500	258	240,5	123	90	275	35	PAS1005	7,9	BA233-20S-S0
20S/M30X2	15	420	298,5	279,5	137	90	333	38	PAS1155	12,8	BA233-20S-S0-01
25S/M36X2	20	420	321,5	297	148	109	372	49	PAS1255	16,1	BA233-25S-S0
30S/M42X2	25	350	329,5	300	148	120	372	58	PAS1255	16,7	BA233-30S-S0
38S/M52X2	25	350	329,5	300	148	124	372	58	PAS1255	16,9	BA233-38S-S0
Single-acting actuators are supplied spring-closing (NC) unless otherwise ordered.											

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