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Stainless steel ball valves with pneumatic rotary actuator, for Steam
Series BA036

Design type	Actuator: piston actuator with 2 opposed pistons, elastic sealing, actuator in all details in accordance with ISO 5211 or according to NAMUR recommendations, End positions adjustable on both sides +/-5°
Function	available in double-acting or single-acting Version
Connection	RP1/4"...RP4" according to ISO7/1
Materials Standard version	Actuator: Hard anodized aluminium, Pinion, nickel-plated steel, Piston guide POM, Seals NBR Ball valve: Body and ball stainless steel 1.4401, Ball seal made of graphite-reinforced PTFE, Stem seal made of graphite-reinforced PTFE, Spindle O-ring FKM
Application range	Steam
Medium temperature	-20°C...+198°C
Ambient temperature	-20°C...+85°C
Operating pressure	Vacuum max. 10^{-3} Torr up to 15bar
Control medium	filtered and lubricated or unlubricated compressed air
Control pressure	5,5-8bar, Adaptation to lower pilot pressures available on request
Mounting type	Installation in rigid piping system
Mounting position	any
Special version	Pinion in stainless steel, ATEX, Ambient temperatures from -40°C...+85°C, or rather -20°C...150°C on request
Accessories	assembled manual, pneumatic or electric control valve electrical end position feedback, Positioner in I/P or P/P Version Adjustment of the switching speed
Ordering note	Please also specify control pressure, operating medium, operating pressure and operating temperature when placing the order.
Application note	The pressure and temperature specifications are maximum values for normal conditions, for lubricating or non-degreasing media. In particular, degreasing media reduce the specified values and increase the required torque. For these special cases, we recommend prior consultation. When selecting the valve, the lowest control pressure occurring in the system must be taken as the basis.

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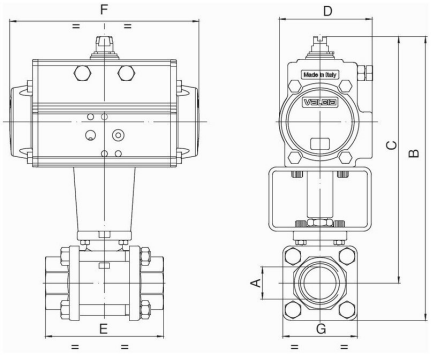
Dimensions



Ball valves with double-acting rotary actuator

Connection A	Nominal size DN[mm]	max. Operating pressure [bar]	B	C	D	E	F	G	Actuator type	Kv value [m^3/h]	Weight [approx. kg]	Type
RP1/4"	8	15	128	111	45	57	110	33	PAD032	5,5	0,9	BA036-14-D0
RP1/4"	8	15	164,5	147,5	71	57	141	33	PAD052	5,5	1,7	BA036-14-D0B*
RP3/8"	10	15	128	111	45	57	110	33	PAD032	8,5	0,9	BA036-38-D0
RP3/8"	10	15	164,5	147,5	71	57	141	33	PAD052	8,5	1,7	BA036-38-D0B*
RP1/2"	15	15	135	116	45	65	110	38	PAD032	19,2	1,0	BA036-12-D0
RP1/2"	15	15	171,5	152,5	71	65	141	38	PAD052	19,2	1,8	BA036-12-D0B*
RP3/4"	20	15	212	188	71	76	141	47	PAD052	35	2,1	BA036-34-D0
RP1"	25	15	222	193	71	92	141	58	PAD052	64,5	2,7	BA036-10-D0
RP11/4"	32	15	230	197	71	106	141	67	PAD052	103,8	3,2	BA036-114-D0
RP11/2"	40	15	267	229	81	116	164	76	PAD063	174	4,7	BA036-112-D0
RP2"	50	15	298	253	95	136	210	90	PAD075	301,3	6,9	BA036-20-D0
RP21/2"	65	15	348	281	106	153	241	134	PAD085	545,7	13,1	BA036-212-D0
RP3"	80	15	373	292	106	180	241	161	PAD085	872,5	19,6	BA036-30-D0
RP4"	100	15	436	341	123	217	275	190	PAD100	1363,3	29,7	BA036-40-D0

*With the suffix B, the ball valves are equipped with the PAD052 actuator. When using limit switch boxes and NAMUR control valves, B types must be used.

Ball valves with single-acting rotary actuator

Connection A	Nominal size DN[mm]	max. Operating pressure [bar]	B	C	D	E	F	G	Actuator type	Kv value [m^3/h]	Weight [approx. kg]	Type
RP1/4"	8	15	164	148	71	57	141	33	PAS0525	5,5	2,0	BA036-14-S0
RP3/8"	10	15	164	148	71	57	141	33	PAS0525	8,5	2,0	BA036-38-S0
RP1/2"	15	15	171	152	71	65	141	38	PAS0525	19,2	2,1	BA036-12-S0
RP3/4"	20	15	224	200	81	76	164	47	PAS0635	35	3,1	BA036-34-S0
RP1"	25	15	234	205	81	92	164	58	PAS0635	64,5	3,7	BA036-10-S0
RP11/4"	32	15	242	209	81	106	164	67	PAS0635	103,8	4,3	BA036-114-S0
RP11/2"	40	15	299	261	106	116	241	76	PAS0855	174	7,8	BA036-112-S0
RP2"	50	15	326	281	123	136	275	90	PAS1005	301,3	12,0	BA036-20-S0
RP21/2"	65	15	415	348	137	153	333	134	PAS1155	545,7	23,7	BA036-212-S0
RP3"	80	15	452	371	148	180	372	161	PAS1255	872,5	28,3	BA036-30-S0
RP4"	100	15	482	387	148	217	372	190	PAS1255	1363,3	37,2	BA036-40-S0

Single-acting actuators are supplied spring-closing (NC) unless otherwise ordered.

Illustrations non-binding

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