

preliminary filter series FI25-F3



20 bar
operating pressure

72 to 2760 Nm³/h
volume flow rate

3/8" to 3"
connections

1,5 to 65°C
operating temperature range

RAL 5012
standard colour



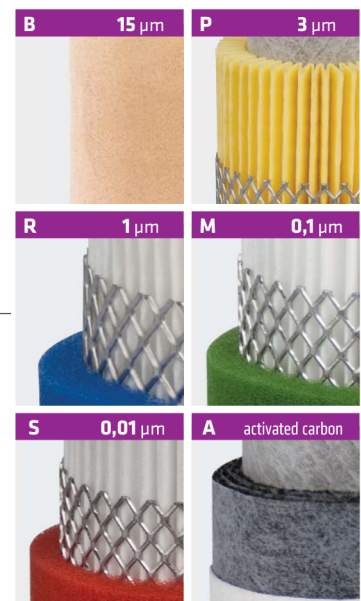
DESCRIPTION

FI25 filters are designed for protection of the downstream compressed air system with pressure up to 20 bar against defects and other failures.

They ensure high efficient removal of solid particles, water, oil aerosols, hydrocarbons, odour and vapours from compressed air systems. For any other technical gas please contact producer or your local distributor.

Required compressed air quality according to standard ISO 8571-1 can be achieved with 6 different grades of filter elements (B, P, R, M, S and A).

Optional internal and external condensate drains should be used for efficient condensate draining from filter housing.



APPLICATIONS

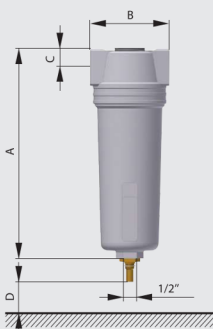
- General industrial applications
- Automotive
- Electronics
- Food and beverage
- Chemical
- Petrochemical
- Plastics
- Paint



Abbildungen unverbindlich, Konstruktions-, Maß- und Werkstoffänderungen vorbehalten
illustrations are non-binding, all designs, configurations, measurements and materials are subject to change without prior notice

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TECHNICAL DATA										FILTER ELEMENTS									
Filter housing size	Pipe size	Max. oper. pressure	Flow rate at 7 bar(g), 20 °C		Dimensions [mm]				Mass	B sintered 15 µm	P prefilter 3 µm	R prefilter 1 µm	M microfilter 0,1 µm	S microfilter 0,01 µm	A activated carbon				
	inch	bar/psi	Nm³/h	scfm	A	B	C	D	kg										
20	3/8"	20/290	72	42	187	88	20	80	0,7	20 CB	20 CP	20 CR	20 CM	20 CS	20 CA				
21	1/2"	20/290	96	56	256	88	20	80	0,8	21 CB	21 CP	21 CR	21 CM	21 CS	21 CA				
30	1/2"	20/290	150	88	278	106	25	100	1,3	30 CB	30 CP	30 CR	30 CM	30 CS	30 CA				
31	3/4"	20/290	216	127	278	106	25	100	1,3	31 CB	31 CP	31 CR	31 CM	31 CS	31 CA				
40	1"	20/290	282	166	252	125	32	120	2,1	40 CB	40 CP	40 CR	40 CM	40 CS	40 CA				
41	1"	20/290	360	212	352	125	32	140	2,4	41 CB	41 CP	41 CR	41 CM	41 CS	41 CA				
42	1 1/4"	20/290	432	254	352	125	32	140	2,4	42 CB	42 CP	42 CR	42 CM	42 CS	42 CA				
43	1 1/2"	20/290	510	300	450	125	32	160	3,2	43 CB	43 CP	43 CR	43 CM	43 CS	43 CA				
44	1 1/2"	20/290	750	441	450	125	32	160	3,2	44 CB	44 CP	44 CR	44 CM	44 CS	44 CA				
50	2"	20/290	888	522	605	160	43	180	5,1	50 CB	50 CP	50 CR	50 CM	50 CS	50 CA				
51	2"	20/290	1176	692	605	160	43	180	5,1	51 CB	51 CP	51 CR	51 CM	51 CS	51 CA				
52	2 1/2"	20/290	1440	847	685	160	43	200	6,3	52 CB	52 CP	52 CR	52 CM	52 CS	52 CA				
60	3"	20/290	1968	1158	800	240	55	300	12,9	60 CB	60 CP	60 CR	60 CM	60 CS	60 CA				
61	3"	20/290	2760	1624	800	240	55	300	12,9	61 CB	61 CP	61 CR	61 CM	61 CS	61 CA				
										quality class - solids (ISO 8573-1)	7	6	3	2	1	1 ³⁾			
										residual oil content [mg/m³]	-	-	-	<0,1	<0,01	<0,005			
										quality class - oils (ISO 8573-1)	-	-	-	2	1	1			
										pressure drop - new element [mbar / psi]	20 / 0,290	10 / 0,145	20 / 0,290	50 / 0,725	80 / 1,160	60 / 0,870			
										change filter cartridge at pressure drop [mbar / psi]	1)	350 / 5,07	350 / 5,07	350 / 5,07	350 / 5,07	6 months ²⁾			
										filter media	sintered brass	acrylic fibres, cellulose	borosilicate micro fibres			activated carbon			
										pleated version	-	✓	✓	✓	✓	-			
										wrapped version	-	-	-	-	-	✓			
										sintered version	✓	-	-	-	-	-			
										min. operating temperature (°C / °F)	1,5 / 35	1,5 / 35	1,5 / 35	1,5 / 35	1,5 / 35	1,5 / 35			
										max. operating temperature (°C / °F)	65 / 149	65 / 149	65 / 149	65 / 149	65 / 149	45 / 113			
CORRECTION FACTORS																			
Operating pressure [bar]	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
Operating pressure [psi]	29	44	58	72	87	100	115	130	145	160	174	189	203	218	232	247	261	276	290
Correction factor	0,38	0,50	0,63	0,75	0,88	1	1,13	1,25	1,38	1,50	1,63	1,75	1,88	2,00	2,13	2,25	2,38	2,50	2,63

¹⁾ B filter element can be cleaned with ultrasonic bath or with back flushing. Intervals of cleaning depends of application. If necessary replace filter element with new one.
²⁾ Filter elements "A", must be changed periodically to suit application, but at least every 6 months. Activated carbon filters must not operate in oil saturated conditions.
³⁾ Valid if "S" filter cartridge is installed upstream.