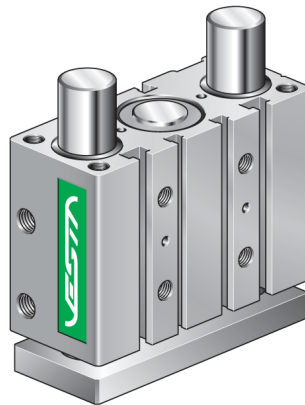


compact-profile guide cylinder series HNG



design	compact-profile guide cylinder, optionally with a guide-bearing of brass or with a ball bushing, the series of HNG is very versatile applicable direct due to the many mounting types on a machine
materials	body anodized aluminum block, seals PU, piston-rod C40 chromium-plated, guide rods: series BS C45 chromium-plated steel , series BB C45 hardened chromed steel
ambient temperature	-20...+80°C
medium temperature	0...+40°C
lubrication	not necessary
medium	filtered compressed air
operating pressure	max. 10bar
magnetic switch	type VNCR2, VNPR2, VNCE3, VNPE3 (details see separate datasheet)
information	CAD files are available on the STASTO Store under www.stasto.eu

type code

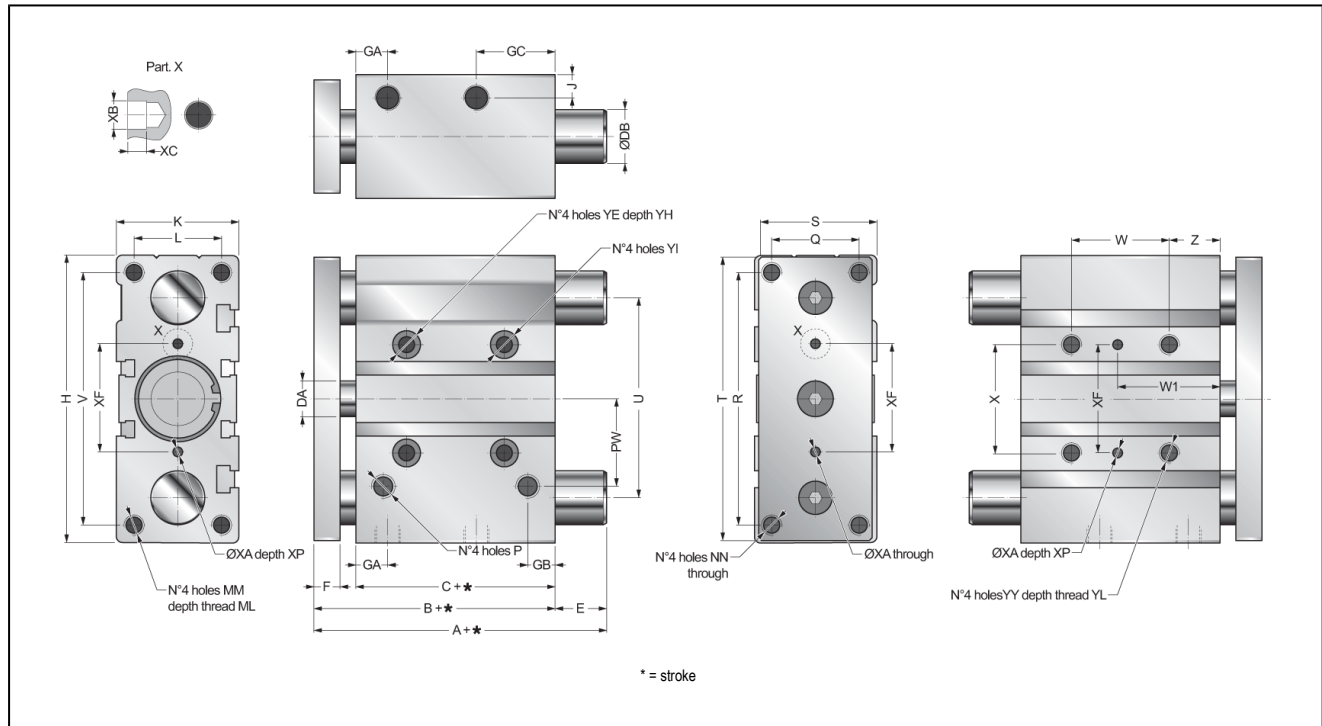
HNG	stroke [mm]	
16	ø16	BS with guide-bearing made of brass
20	ø25	BB with ball bushing
25	ø25	
32	ø32	
40	ø40	
50	ø50	
63	ø63	

standard strokes

Ø	10	20	25	30	40	50	75	100	125	150	175	200
16	•	•		•	•	•	•	•				
20		•		•	•	•	•	•	•	•	•	•
25		•	•	•	•	•	•	•	•	•	•	•
32			•			•	•	•	•	•	•	•
40			•			•	•	•	•	•	•	•
50			•			•	•	•	•	•	•	•
63			•			•	•	•	•	•	•	•

non-standard stroke on request

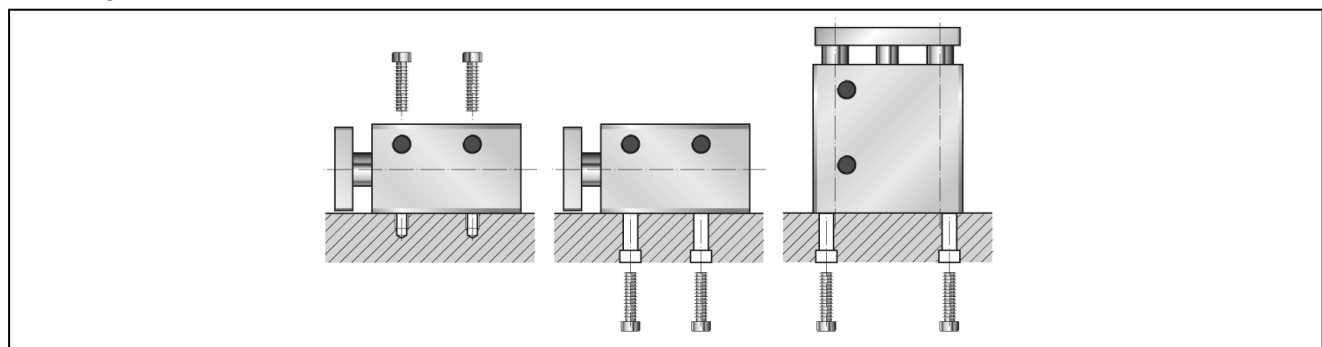
dimension



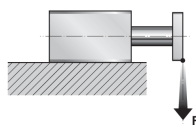
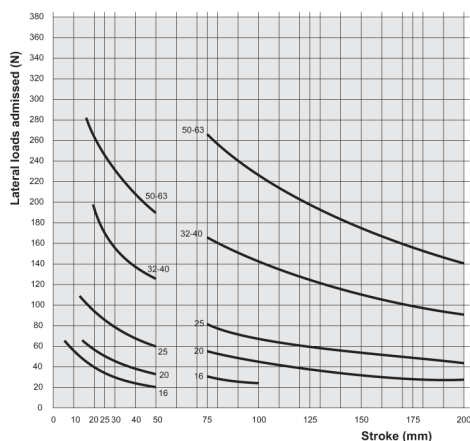
Ø	B	C	DA	F	GA	GB	GC	H	J	K	L	MM	ML	NN	P	PW	Q	R	S	T	U	V	X	YY	YL	YE	YH	YI	Z	XF	XA	XP	XB	XC
16	46	33	8	8	11	8	18	64	5	30	22	M5	12	M5	M5	19	16	54	25	62	46	56	24	M5	10	8	4,5	4,3	5	24	3	6	3,5	3
20	53	37	10	10	10,5	8,5	24,5	83	6,5	36	24	M5	13	M5	G1/8	25	18	70	30	81	54	72	28	M6	12	9,5	5,5	5,6	17	28	3	6	3,5	3
25	53,5	37,5	10	10	11,5	9	25	93	7,5	42	30	M6	15	M6	G1/8	28,5	26	78	38	91	64	82	34	M6	12	9,5	5,5	5,6	17	34	4	6	4,5	3
32	59,5	37,5	12	12	12,5	9	30,5	112	9	48	34	M8	20	M8	G1/8	34	30	96	44	110	78	98	42	M8	16	11	7,5	6,6	21	42	4	6	4,5	3
40	66	44	12	12	14	10	31	120	9	54	40	M8	20	M8	G1/8	38	30	104	44	118	86	106	50	M8	16	11	7,5	6,6	22	50	4	6	4,5	3
50	72	44	16	16	14	11	35	148	9,5	64	46	M10	22	M10	G1/4	47	40	130	60	146	110	130	66	M10	20	14	9	8,6	22	66	5	8	6	4
63	77	49	16	16	16,5	13,5	35	162	11	78	58	M10	22	M10	G1/4	55	50	130	70	158	124	142	80	M10	20	14	9	8,6	24	80	5	8	6	4

Ø	series BS					series BB					dimensions W, W1						
	DB	A stroke		E stroke		DB	A stroke		E stroke		W stroke			W1 stroke			
16	10	46 10÷50	64,5 75÷100	0 10÷50	18,5 75÷100	8	46 10÷30	66 40÷100	0 10÷30	20 40÷100	24 10÷30	44 40÷100		17 10÷30	27 40÷100		
20	12	53 20÷50	84,5 75÷200	0 20÷50	31,5 75÷200	12	53 20÷30	85,5 40÷200	0 20÷30	32,5 40÷200	24 20÷30	44 40÷100	120 125÷200	29 20÷30	39 40÷100	77 125÷200	
25	16	53,5 20÷50	85 75÷200	0 20÷50	31,5 75÷200	12	53,5 20÷30	86 40÷200	0 20÷30	32,5 40÷200	24 20÷30	44 40÷100	120 125÷200	29 20÷30	39 40÷100	77 125÷200	
32	20	97 25÷50	107 75÷200	37,5 25÷50	47,5 75÷200	20	97 25÷50	107 75÷200	37,5 25÷50	47,5 75÷200	24 25	48 50÷100	124 125÷200	33 25	45 50÷100	83 125÷200	
40	20	97 25÷50	107 75÷200	31 25÷50	41 75÷200	20	97 25÷50	107 75÷200	31 25÷50	41 75÷200	24 25	48 50÷100	124 125÷200	34 25	46 50÷100	84 125÷200	
50	25	106,5 25÷50	118 75÷200	24,5 25÷50	46 75÷200	25	106,5/114 25/50	118 75÷200	34,5/42 25/50	46 75÷200	24 25	48 50÷100	124 125÷200	36 25	48 50÷100	86 125÷200	
63	25	106,5 25÷50	118 75÷200	29,5 25÷50	41 75÷200	25	106,5/114 25/50	118 75÷200	29,5/37 25/50	41 75÷200	28 25	52 50÷100	128 125÷200	38 25	50 50÷100	88 125÷200	

mounting examples

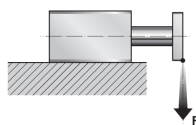
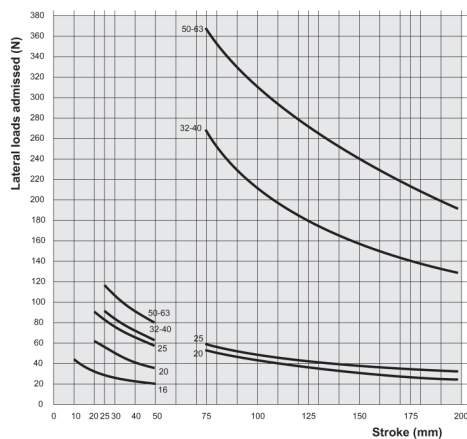


HNG .. / ... BS (with guide-bearing made of brass) max. load F [N]



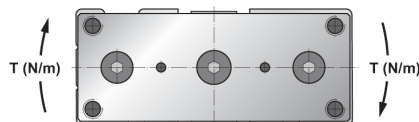
Ø	stroke											
	10	20	25	30	40	50	75	100	125	150	175	200
16	56	40		30	25	21	30	24				
20		57		46	38	33	55	45	38	33,5	30	27
25		93		78	68	60	81	67	60	54	48	43
32			170			125	166	142	124	110	99	90
40			170			125	166	142	124	110	99	90
50			250			190	265	227	197	177	156	141
63			250			190	265	227	197	177	156	141

HNG .. / ... BB (with ball bushing) max. load F [N]



Ø	stroke											
	10	20	25	30	40	50	75	100	125	150	175	200
16	44	34		27	23	21						
20		62		50	42	36	53	42	36	31	27	25
25		94		79	68	60	59	50	43	39	35	33
32			84			58	270	213	180	159	142	130
40			92			64	270	213	180	159	142	130
50			117			81	370	312	275	243	216	193
63			117			81	370	312	275	243	216	193

max. torque



Ø	stroke series BS												stroke series BB											
	10	20	25	30	40	50	75	100	125	150	175	200	10	20	25	30	40	50	75	100	125	150	175	200
16	0,65	0,51		0,42	0,36	0,32							0,83	0,65		0,52	0,44	0,4						
20		0,99		0,84	0,71	0,64	0,97	0,78	0,63	0,54	0,48	0,43		1,2		0,96	0,81	0,69	1,02	0,93	0,82	0,71	0,64	0,58
25		1,98		1,67	1,45	1,28	1,73	1,43	1,31	1,18	1,05	0,94		2		1,69	1,45	1,28	1,26	1,09	0,98	0,87	0,79	0,7
32			4,1			3,19	3,97	3,36	2,46	2,2	2	1,84			2,04			1,41	6,58	5,19	4,49	3,87	3,58	3,17
40			4,51			3,51	4,38	3,7	2,46	2,2	2	1,84			2,47			1,72	7,25	5,72	4,49	3,87	3,58	3,17
50			6,6			5,19	6,68	5,72	4,68	4,25	3,88	3,5			3,22			2,22	10,17	8,58	7,75	6,86	5,99	5,3
63			6,6			5,19	6,68	5,72	4,68	4,25	3,88	3,5			3,22			2,22	10,17	8,58	7,75	6,86	5,99	5,3

illustrations are non-binding
all designs, configurations, measurements and materials are subject to change without prior notice