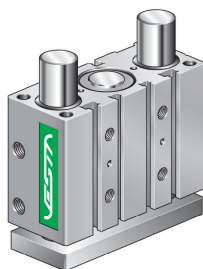


Compact - profile guide cylinder Series HNG



Design type	Compact - Profile guide cylinder, optionally with brass guide bearing or with ball bushing. The HNG series is very versatile due to the many mounting options directly on a machine
Materials	Body anodized aluminum block, Seals PU, Piston rod C40 chrome-plated, Guide rods: Series BS C45 chrome-plated steel, Series BB C45 hardened chrome-plated steel
Ambient temperature	-20...+80°C
Medium temperature	0...+40°C
Lubrication	not necessary
Medium	filtered compressed air
Operating pressure	max. 10bar
Solenoid switch	Type VNCR2, VNPR2, VNCE3, VNPE3 (See separate data sheet for details)
Note	CAD files are available in the STASTO Store at www.stasto.eu

Type code

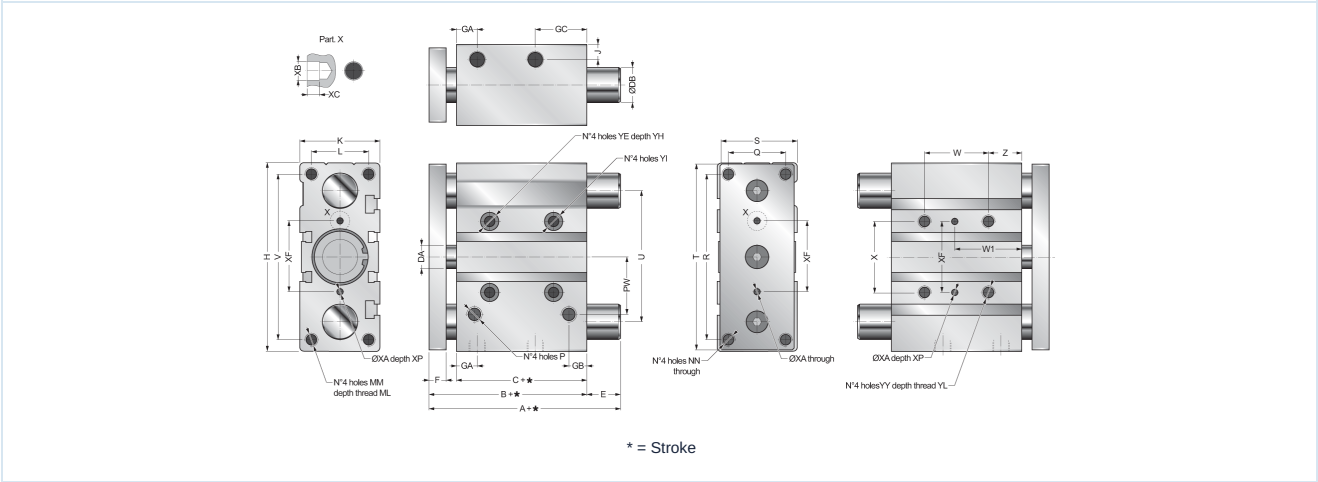
HNG	---	---	---
	16 ø16	Stroke [mm]	BS with brass guide bearing
	20 ø25		BB with ball bushing
	25 ø25		
	32 ø32		
	40 ø40		
	50 ø50		
	63 ø63		

Standard strokes

Ø	10	20	25	30	40	50	75	100	125	150	175	200
16	•	•		•	•	•	•	•				
20		•		•	•	•	•	•	•	•	•	•
25		•	•	•	•	•	•	•	•	•	•	•
32			•			•	•	•	•	•	•	•
40			•			•	•	•	•	•	•	•
50			•			•	•	•	•	•	•	•
63			•			•	•	•	•	•	•	•
Special stroke on request												



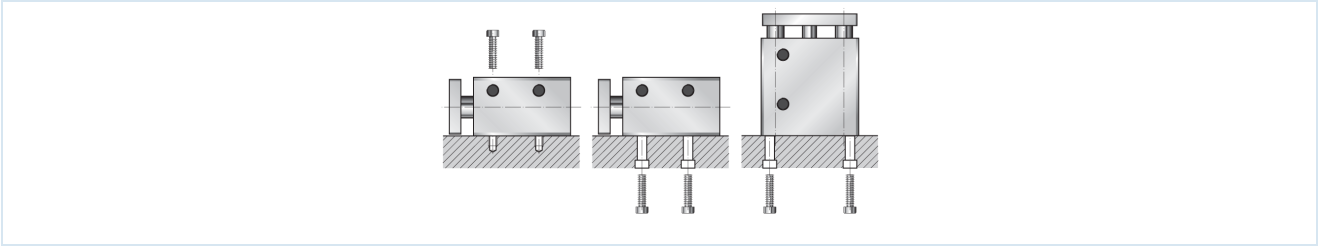
Dimensional drawing



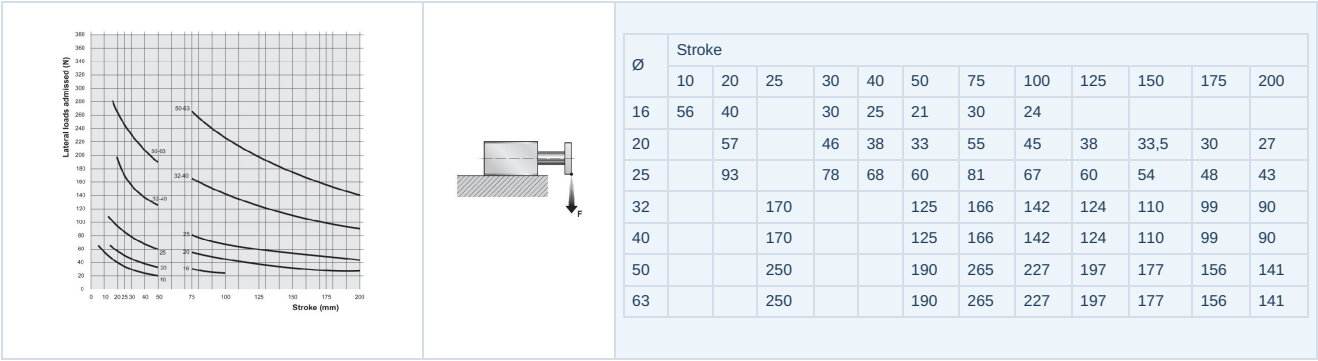
Ø	B	C	DA	F	GA	GB	GC	H	J	K	L	MM	ML	NN	P	PW	Q	R	S	T	U	V	X	YY	YL	YE	YH	YI	Z	XF	XA	XP	XB	XC
16	46	33	8	8	11	8	18	64	5	30	22	M5	12	M5	M5	19	16	54	25	62	46	56	24	M5	10	8	4,5	4,3	5	24	3	6	3,5	3
20	53	37	10	10	10,5	8,5	24,5	83	6,5	36	24	M5	13	M5	G1/8	25	18	70	30	81	54	72	28	M6	12	9,5	5,5	5,6	17	28	3	6	3,5	3
25	53,5	37,5	10	10	11,5	9	25	93	7,5	42	30	M6	15	M6	G1/8	28,5	26	78	38	91	64	82	34	M6	12	9,5	5,5	5,6	17	34	4	6	4,5	3
32	59,5	37,5	12	12	12,5	9	30,5	112	9	48	34	M8	20	M8	G1/8	34	30	96	44	110	78	98	42	M8	16	11	7,5	6,6	21	42	4	6	4,5	3
40	66	44	12	12	14	10	31	120	9	54	40	M8	20	M8	G1/8	38	30	104	44	118	86	106	50	M8	16	11	7,5	6,6	22	50	4	6	4,5	3
50	72	44	16	16	14	11	35	148	9,5	64	46	M10	22	M10	G1/4	47	40	130	60	146	110	130	66	M10	20	14	9	8,6	22	66	5	8	6	4
63	77	49	16	16	16,5	13,5	35	162	11	78	58	M10	22	M10	G1/4	55	50	130	70	158	124	142	80	M10	20	14	9	8,6	24	80	5	8	6	4

Ø	Series BS					Series BB					Dimensions W, W1					
	DB	A Stroke	E Stroke			DB	A Stroke	E Stroke			W Stroke		W1 Stroke			
16	10	46 10÷50	64,5 75÷100	0 10÷50	18,5 75÷100	8	46 10÷30	66 40÷100	0 10÷30	20 40÷100	24 10÷30	44 40÷100		17 10÷30	27 40÷100	
20	12	53 20÷50	84,5 75÷200	0 20÷50	31,5 75÷200	12	53 20÷30	85,5 40÷200	0 20÷30	32,5 40÷200	24 20÷30	44 40÷100	120 125÷200	29 20÷30	39 40÷100	77 125÷200
25	16	53,5 20÷50	85 75÷200	0 20÷50	31,5 75÷200	12	53,5 20÷30	86 40÷200	0 20÷30	32,5 40÷200	24 20÷30	44 40÷100	120 125÷200	29 20÷30	39 40÷100	77 125÷200
32	20	97 25÷50	107 75÷200	37,5 25÷50	47,5 75÷200	20	97 25÷50	107 75÷200	37,5 25÷50	47,5 75÷200	24 25	48 50÷100	124 125÷200	33 25	45 50÷100	83 125÷200
40	20	97 25÷50	107 75÷200	31 25÷50	41 75÷200	20	97 25÷50	107 75÷200	31 25÷50	41 75÷200	24 25	48 50÷100	124 125÷200	34 25	46 50÷100	84 125÷200
50	25	106,5 25÷50	118 75÷200	24,5 25÷50	46 75÷200	25	106,5/114 25/50	118 75÷200	34,5/42 25/50	46 75÷200	24 25	48 50÷100	124 125÷200	36 25	48 50÷100	86 125÷200
63	25	106,5 25÷50	118 75÷200	29,5 25÷50	41 75÷200	25	106,5/114 25/50	118 75÷200	29,5/37 25/50	41 75÷200	28 25	52 50÷100	128 125÷200	38 25	50 50÷100	88 125÷200

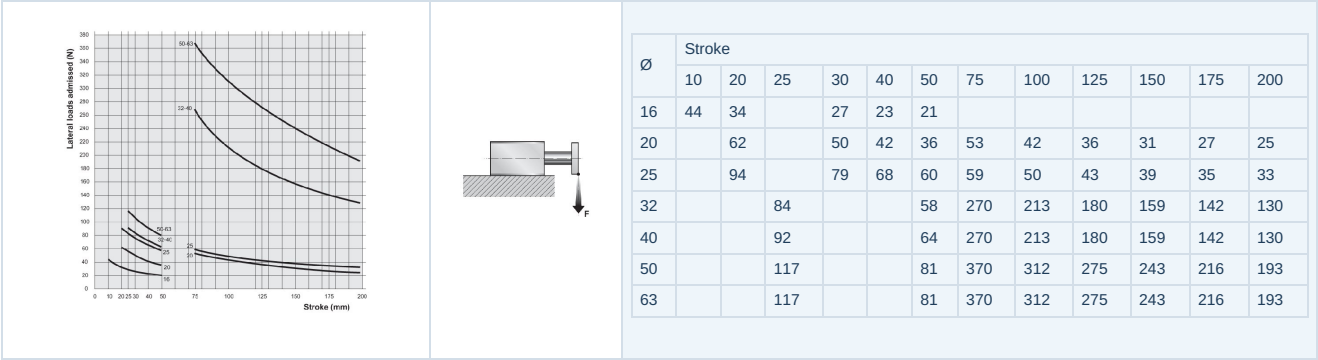
Mounting examples



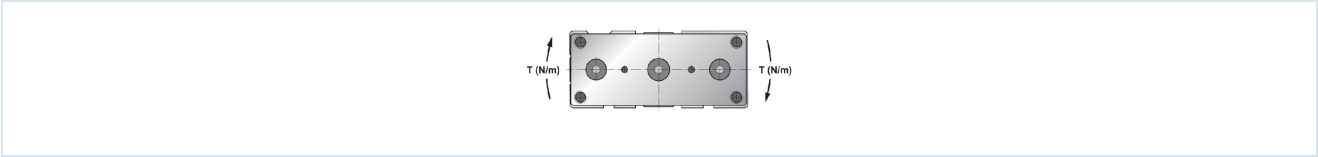
HNG .. / ... BS (with guide bearing made of brass) Maximum load F [N]



HNG .. / ... BB (with ball sleeve) Maximum load F [N]



Maximum torque



Ø	Stroke Series BS												Stroke Series BB											
	10	20	25	30	40	50	75	100	125	150	175	200	10	20	25	30	40	50	75	100	125	150	175	200
16	0,65	0,51		0,42	0,36	0,32							0,83	0,65		0,52	0,44	0,4						
20		0,99		0,84	0,71	0,64	0,97	0,78	0,63	0,54	0,48	0,43		1,2		0,96	0,81	0,69	1,02	0,93	0,82	0,71	0,64	0,58
25		1,98		1,67	1,45	1,28	1,73	1,43	1,31	1,18	1,05	0,94		2		1,69	1,45	1,28	1,26	1,09	0,98	0,87	0,79	0,7
32			4,1			3,19	3,97	3,36	2,46	2,2	2	1,84			2,04			1,41	6,58	5,19	4,49	3,87	3,58	3,17
40			4,51			3,51	4,38	3,7	2,46	2,2	2	1,84			2,47			1,72	7,25	5,72	4,49	3,87	3,58	3,17
50			6,6			5,19	6,68	5,72	4,68	4,25	3,88	3,5			3,22			2,22	10,17	8,58	7,75	6,86	5,99	5,3
63			6,6			5,19	6,68	5,72	4,68	4,25	3,88	3,5			3,22			2,22	10,17	8,58	7,75	6,86	5,99	5,3

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